



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C250-1100-1
Job Sheet 172893



Part No: C250-1100-1

Job Qty: 3 ea

Part Name: Bumper Bracket Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C250-1100-1 REV.0 IPP REV:A 18.02.21 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		3/8/18	0.00	0.00	Start Up Large Fab-7		JBL
100	Large Fab	3 pcs		3/9/18	0.00	0.75	Large Fab 3		JBL
110	QC	3 pcs		3/9/18	0.00	0.00	QC9		EL
120	QC	3 pcs		3/9/18	0.00	0.00	QC5		EL
150	Packaging	3 pcs		3/9/18	0.00	0.00	Packaging3-2		EL
160	QC21-SA	3 Ea		3/9/18	0.00	0.00	QC21		DAS

Part Op 100 - WELD AS PER DWG,
Descriptions:

21 MAY 08 2018
9-59

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C250-1100-3	Front Plate Bumper Bracket	3 Ea (1 ea)	90-Start up Operation	
C250-1100-5	Side Plate Bumper Bracket	6 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C250-1100-3	3	0	0
	C250-1100-5	6	0	0

Part Specifications

Specifications could not be found.



Container No: S069139



Part: C250-1100-1

Job No: 172893

Serial No/Batch: S069139

Revision: 0

Inspector:

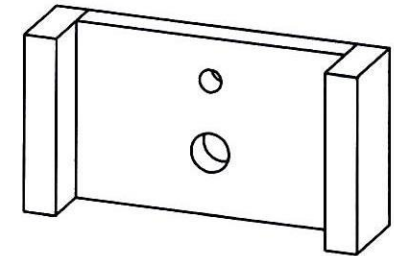
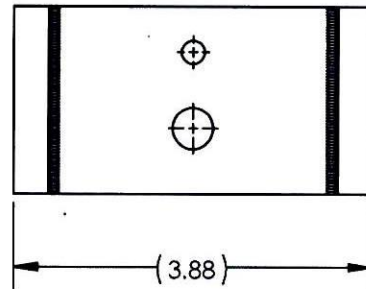
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

'9 PM Dart.lajeunesse.marie

Date: 05/07/18

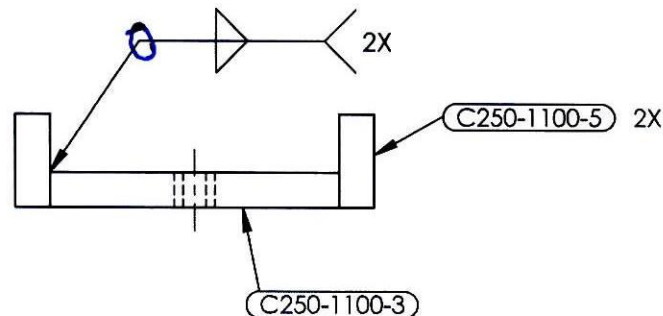
This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	AS DRAWN BY APICAL	6/25/2013	CFB



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 172893 MJS
18-02-22



RED BARN MACHINE	
TITLE BUMPER BRACKET WELDMENT	
DWG NO. C250-1100-1	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 .XX ± .03 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: APICAL APPROVED: D Weil HEAT TREAT: SEE C250-1100 FINISH: SPEC USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 6/23/2004
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C250-1100-3	1	FRONT PLATE-BUMPER BRACKET	1018	3/8 X 2-1/8 X 3-1/4	2
			C250-1100-5	2	SIDE PLATE-BUMPER BRACKET	1018	3/8 X 1-1/8 X 2-1/8	3